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D350-591-133
Job Sheet 175683



Part No: D350-591-133

Job Qty: 10 ea

Part Name: AFT Maintenance Step, Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 7/6/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG DSI9712 REV A , IIN-D350-591 REV H , D2946 REV B IPP Rev:B 05.10.14 Modified step 10 KJ/EC IPP Rev:C

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	7/4/18	7/4/18	0.00	0.00	Start Up Large Fab-4		D.M.L 18-6-8
110	Large Fab	10 pcs	7/5/18	7/5/18	0.00	6.96	Large Fab 8		D.M.L 18-6-8
120	QC	10 pcs	7/5/18	7/5/18	0.00	0.00	QC6		DA 18-06-12
130	Large Fab	10 pcs	7/5/18	7/5/18	0.00	6.96	Large Fab 2	CPL	DA 18-06-13
140	QC	10 pcs	7/5/18	7/5/18	0.00	0.00	QC9		DA 18-06-14
150	QC	10 pcs	7/5/18	7/5/18	0.00	0.00	QC5		DA 18-06-14
160	HandFinish	10 pcs	7/5/18	7/5/18	0.00	1.52	HandFinish1		DA 18-06-14
170	QC	10 pcs	7/5/18	7/5/18	0.00	0.00	QC7-2		DA 18-06-14
180	Large Fab	10 pcs	7/5/18	7/5/18	0.00	6.96	Large Fab 2		DA 18-06-14
190	QC	10 pcs	7/5/18	7/5/18	0.00	0.00	QC10		CPL
200	QC	10 pcs	7/5/18	7/5/18	0.00	0.00	QC5		CPL
210	HandFinish	10 pcs	7/5/18	7/5/18	0.00	1.52	HandFinish1		BEB 18-06-19
220	Powdercoat	10 pcs	7/5/18	7/5/18	0.00	1.04	Powdercoat1		BE 18-6-20
230	HandFinish	10 pcs	7/6/18	7/6/18	0.00	1.52	HandFinish3		DA 18-6-21
240	QC	10 pcs	7/6/18	7/6/18	0.00	0.00	QC3		38
250	Packaging	10 pcs	7/6/18	7/6/18	0.00	0.00	Packaging1-3		INN 2-2 2018
260	QC	10 pcs	7/6/18	7/6/18	0.00	0.00	QC4		SRB 28
265	DC	10 pcs	7/6/18	7/6/18	0.00	0.00	DC		SRB 28
270	Packaging	10 pcs	7/6/18	7/6/18	0.00	0.00	Packaging3-1		DA 21
280	QC21-FG	10 Ea	7/6/18	7/6/18	0.00	0.00	QC21		JUL 17 2018

Part Op 110 - 1-Cut D2622-120 extrusion to 62.06" long as per Dwg D2946

Descriptions: 130 - 1-Deburr and Bevel ends for welding Use DT8440 jig

180 - Remove alodine prior to welding. Weld end cap as per Dwg D2946. Grind end cap weld flush.

220 - START TIME: 11:05 01:1:300° FINISH 11:50 M1288391

265 - Photocopy bluefile and type labels as per PPP D350-591-133 CHG004

270 - Identify and pack for shipping as per PPPD350-591-133 Location:FG038

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion	5.2000 Ea (.52 ea)	90-Start up Operation	5046116
D2734	Step End Plate	20 Ea (2 ea)	130-Large Fab	5077383-200x
D2944	Step Mounting Plate	20 Ea (2 ea)	130-Large Fab	5077402
AN4-11A	Bolt	40 Ea (4 ea)	250-Packaging	

AN4-16A	Bolt	80 Ea (8 ea)	250-Packaging	
AN4-7A	Bolt	20 Ea (2 ea)	250-Packaging	
D2230-1	Mounting Lug	40 Ea (4 ea)	250-Packaging	
D2230-3	Mounting Lug	40 Ea (4 ea)	250-Packaging	
D2732	Rubber Cushion (\$Per Foot)	20 Ea (2 ea)	250-Packaging	
D2945	Mounting Plate	10 Ea (1 ea)	250-Packaging	
D3338-1	Mounting Lug	10 Ea (1 ea)	250-Packaging	
MS21042L4	Nut	140 Ea (14 ea)	250-Packaging	
NAS1149D0463J	Washer	140 Ea (14 ea)	250-Packaging	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2622-120C	5	195	0
130-Large Fab	D2734	20	9	0
	D2944	20	6	0
250-Packaging	AN4-11A	40	138	0
	AN4-16A	80	212	0
	AN4-7A	20	216	0
	D2230-1	40	4	0
	D2230-3	40	155	0
	D2732-030	20 each	509	0
	D2945	10	23	0
	D3338-1	10	33	0
	MS21042L4	140	3,623	0
	NAS1149D0463J	140	5,583	0

Part Specifications

Specifications could not be found.



Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003859	S083328	AN4-11A	Bolt	S017090	ST344	40
003859	S014150	AN4-16A	Bolt		ST343	7
003859	S068654	AN4-16A	Bolt		ST343	12
003859	S083276	AN4-16A	Bolt	S080645	ST343	29
003859	S083319	AN4-16A	Bolt	S093318	ST343	2
003859	S083348	D2230-1	Mounting Lug	S066387	ST521	40
003859	S080361	D2230-3	Mounting Lug	S080356	ST521	40
003859	S083349	D2732-03G	Rubber Cushion - 3"	S059589	ST410	30
003859	S080982	D2734	Step End Plate	S077383	Large Fab 2	20
003859	S080984	D2944	Step Mounting Plate	S077402	Large Fab 2	20
003859	S083347	D3338-1	Mounting Lug	S026722	ST527	10
003859	S083247	MS21042L4	Nut	S067898	ST303	140
003859	S083244	NAS1149D0463J	Washer	S067900	ST263	140

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/22/18 1:46 PM dart.quirion.sonia

AN4-11A (20) each

S059589

D2945 (10) each

S054561

JUN 22 2018

Change Record

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Part Number: D350-591-133

Description: AFT MAINTENANCE STEP (FITS LH or RH)[illegible]

Ref. only

5.0 PARTS LIST

Qty -117A	Qty -119	Qty -133	Part Number	Description
X			D350-591-117A	Hel-Access-Step™, Pre-Flight Step
	X		D350-591-119	Hel-Access-Step™, Long Step - Low Skid
		X	D350-591-133	Hel-Access-Step™, Aft Maintenance Step
	1		D2355	STEP ASSEMBLY (LOW-LONG)
		1	D2948-041	STEP ASSEMBLY (MAINTENANCE)
2	2		D2171	CLAMP
2	2		D2182B035	CUSHION
		4	D2230-1	MOUNTING LUG
		4	D2230-3	MOUNTING LUG
4	4		D2274	RADIUS BLOCK
1			D2362-041	SUPPORT BRACKET
	1		D2362-3	SUPPORT BRACKET
		1	D2945	MOUNTING PLATE
1	1		D3595-200-300	CUSHION
		8	D2732-030	CUSHION
	2		AN3-37A	BOLT
		2	AN4-7A	BOLT
		4	AN4-11A	BOLT
		8	AN4-16A	BOLT
	4		AN4-21A	BOLT
4	1		AN4-22A	BOLT
	4		NAS1149D0363J	WASHER (AN960JD10)
4	6	14	NAS1149D0463J	WASHER (AN960JD416)
	2		MS21042L3	NUT
4	5	14	MS21042L4	NUT

Qty -121	Qty -122	Qty -123	Qty -124	Part Number	Description
X				D350-591-121	Hel-Access-Step™, Short Step - High Skid, LH
	X			D350-591-122	Hel-Access-Step™, Short Step - High Skid, RH
		X		D350-591-123	Hel-Access-Step™, Short Step - Low Skid, LH
			X	D350-591-124	Hel-Access-Step™, Short Step - Low Skid, RH
1				D2351-041	STEP ASSEMBLY (HIGH-SHORT, LH)
	1			D2351-042	STEP ASSEMBLY (HIGH-SHORT, RH)
		1		D2356-041	STEP ASSEMBLY (LOW-SHORT, LH)
			1	D2356-042	STEP ASSEMBLY (LOW-SHORT, RH)
1	1	1	1	D2230-1	MOUNTING LUG
1	1	1	1	D2230-3	MOUNTING LUG
2	2	2	2	D2732-030	CUSHION
2	2	2	2	AN3-37A	BOLT
1	1	1	1	AN4-13A	BOLT
2	2	2	2	AN4-16A	BOLT
4	4	4	4	NAS1149D0363J	WASHER (AN960JD10)
6	6	6	6	NAS1149D0463J	WASHER (AN960JD416)
2	2	2	2	MS21042L3	NUT
3	3	3	3	MS21042L4	NUT